

PE60 METALLICS

METALLIC SUPERDURABLE POLYESTERS

Technical Data Sheet

DESCRIPTION

Alwan **PE60 METALLIC** superdurable polyesters powder coatings are ideally suited for architectural applications, providing durability and life expectancy three times longer than the normal high quality polyester coatings.

Where the standard polyesters are guaranteed for a period of 10 years, the Superdurable Polyesters are guaranteed for a period of 20 to 25 years in normal conditions.

Qualicoat Approved System : P-No: P-1497 Class 2 Category 2

: P-NO: P-1485 Class 2 Category 3

Outdoor Durable : Meets or exceeds A.A.M.A. 2604

SPECIFICATION

POWDER PROPERTIES

Chemical type : Polyester

Specific gravity : $1.45 - 1.75 \text{ g/cm}^3$ depending on colour

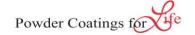
Particle size distribution : Applicable for electrostatic spray at 60 – 90 kV

Gel time : 115-125 seconds depending on color

Shelf Life : 24 months at 27°C maximum storage temperature

Curing schedule : 10 minutes at 200°C (metal temperature)

12 minutes at 190°C (metal temperature)





MECHANICAL PROPERTIES

Adhesion ISO 2409 (2mm Crosshatch) : Gt=0

Bend test ISO 1519 (Cylindrical Mandrel) : Pass Qualicoat class 2 requirements

Cupping test ISO 1520 : Pass Qualicoat class 2 requirements

Impact test ISO 6272-1 : Pass Qualicoat class 2 requirements

Buchholz test ISO 2815 : >80

ENVIRONMENTAL AND CHEMICAL RESISTANCE

Resistance to SO2 ISO 3231 : 0.21 SO2 – 24 cycles, no blistering, no softening

no blistering or loss of adhesion.

Acetic acid salt spray ISO9227 : No change, no undercutting at scratch after

1000 hours.

Constant humidity ISO 6270-2 : No blistering, creep <1mm after 1000 hrs.

Mortar resistance EN 12206-1 : No loss of adhesion or surface marring from mortar

pats after 24 hours at 38±3°C at 95±5% relative

humidity as stated in EN 12206-1

Accelerated Weathering ISO 16474-2 : >90% gloss retention after 1000 hrs.

Chemical Resistance : PE60 METALLICS are resistant to a range of

acid, alkalis and organic materials.

Salt Spray Resistance ISO 9227:2012 : <1/16 inch creepage at scribe.

Exterior durability ISO 2810 : Meets Qualicoat class 2 requirements after

3 years Florida test.

TEST CONDITIONS

The general properties of Alwan PE60 METALLICS are determined on degreased chromated aluminium to DIN 50939.

2

Metal substrate : Chromated A1 (DIN 50939)





60 - 90 microns DFT Coating thickness (ISO 2360)

Curing schedule 10 minutes at 200°C

Flow out Smooth

For other substrates, and in order to obtain optimal corrosion protection, it is advised to apply the following pretreatment prior to powder coating:

For steel Iron or zinc phosphate

For galvanized steel Chromate treatment

Suitable chrome-free pretreatment for aluminum is also recommended. Due to variety of chrome-free pretreatments available today, only the approved system from Qualicoat should be used. Detailed advice should be sought from the supplier.

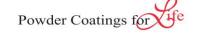
CLEANING AND MAINTENANCE

Surface coated in Alwan PE60 METALLICS should be cleaned at regular intervals. The interval will depend on the environment but it should not exceed 18 months. In harsh or marine environments cleaning should occur at intervals of not more than 3 months.

SERVICE

A comprehensive laboratory, office and field based technical back-up service is available to ensure that the maximum benefit is obtained from the use of Alwan PE60 METALLICS.

All the information given in this Data Sheet is the result of our research work and experience. It is given in good faith and with every belief in its accuracy but cannot be considered as formal warranty. In accordance with Alwan policy of product development, this specification is subject lo change without notice.



Gulf polyester Powder Coatings "Alwan", <u>Head Office</u>: 2nd Industrial area P.O. Box 6416 Riyadh 11442, Saudi Arabia. Tel: 2651977/2651987
Fax: 2652032

www.alwanpowder.com

Issue 1

Issued: February 2021

